

Flare-In Installation Tool for Retractable Captive Panel Fasteners

Part Number	For use with panel fasteners of this diameter	D		H		L	
		Diameter		Tool Hole Diameter		Length	
		Max	Min	Max	Min	Max	Min
196086	6-32	.479	.459	.150	.130	4.02	3.98
196093	8-32	.479	.459	.176	.156	4.02	3.98
196248	10-32	.479	.459	.210	.190	4.02	3.98

How Tool is Used	Flare-In panel fastener is inserted into proper-sized hole by rolling the fastener's ferrule into the countersunk side of the hole. The Flare-In tool is inserted into a press and the tool is centered over the threads of the panel fastener. Slight pressure is applied as the tool is pressed against a washer on the opposite side of the assembly from the panel fastener.
Material	1095 steel, hardened with hard-chrome finish