Guide to Self-Drilling Screw Drill Point Size—*Screws with Alternative Finishes*

Part #	Size	Drill Point
H/W Unslot—410 SS w/Black Ox		
0808KW410B	8-18X1/2	#2
0812KW410B	8-18X3/4	#2
1008KW410B	10-16X1/2	#2
1012KW410B	10-16X3/4	#3
1412KW410B	1/4-14X3/4	#3
1416KW410B	1/4-14X1	#3
Flat Phillips Steel w/Black Ox		
0608KPFB	6-20X1/2	#2
0808KPFB	8-18X1/2	#2
0812KPFB	8-18X3/4	#2
0816KPFB	8-18X1	#2
1012KPFB	10-16X3/4	#2
1016KPFB	10-16X1	#3
1020KPFB	10-16X1 1/4	#3
1024KPFB	10-16X1 1/2	#3
1216KPFB	12-14X1	#3
1416KPFB	1/4-14X1	#3
1424KPFB	1/4-14X1 1/2	#3
1432KPFB	1/4-14X2	#3
1440KPFB	1/4-14X2 1/2	#3
Oval Phillips Steel w/Black Ox		
0812KPOB	8-18X3/4	#2
0816KPOB	8-18X1	#2
0820KPOB	8-18X1 1/4	#2
0824KPOB	8-18X1 1/2	#2
1012KPOB	10-16X3/4	#3
1016KPOB	10-16X1	#3
1020KPOB	10-16X1 1/4	#3
Pan Phillips Steel w/Black Ox		
0606KPPB	6-20X3/8	#2
0608KPPB	6-20X1/2	#2
0610KPPB	6-20X5/8	#2
0612KPPB	6-20X3/4	#2
0616KPPB	6-20X1	#2
0620KPPB	6-20X1 1/4	#2
0707KPPB	7-19X7/16	#2
0806KPPB	8-18X3/8	#2
0808KPPB	8-18X1/2	#2
0810KPPB	8-18X5/8	#2
0812KPPB	8-18X3/4	#2
0816KPPB	8-18X1	#2
0820KPPB	8-18X1 1/4	#2
0824KPPB	8-18X1 1/2	#2
0832KPPB	8-18X2	#2
0840KPPB	8-18X2 1/2	#2
0848KPPB	8-18X3	#2
1008KPPB	10-16X1/2	#2
1010KPPB	10-16X5/8	#2
1012KPPB	10-16X3/4	#3
1016KPPB	10-16X1	#3
1020KPPB	10-16X1 1/4	#3
1032KPPB	10-16X2	#3
1212KPPB	12-14X3/4	#3
1412KPPB	1/4-14X3/4	#3
1416KPPB	1/4-14X1	#3
1420KPPB	1/4-14X1 1/4	#3
Modified Truss Phillips Steel w/Black Ox		
0606KPMB	6-20X3/8	#2
0608KPMB	6-20X1/2	#2
0808KPMB	8-18X1/2	#2
0809KPMB	8-18X9/16	#2
0812KPMB	8-18X3/4	#2
0816KPMB	8-18X1	#2
0820KPMB	8-18X1 1/4	#2
0824KPMB	8-18X1 1/2	#2
0826KPMB	8-18X1 5/8	#2
0828KPMB	8-18X1 3/4	#2
0830KPMB	8-18X1 7/8	#2
0832KPMB	8-18X2	#2
0840KPMB	8-18X2 1/2	#2
0848KPMB	8-18X3	#2
1008KPMB	10-16X1/2	#2
1012KPMB	10-16X3/4	#3
1016KPMB	10-16X1	#3
1020KPMB	10-16X1 1/4	#3
1024KPMB	10-16X1 1/2	#3
1032KPMB	10-16X2	#3
H/W Slotted Steel w/Black Ox		
0808KSWB	8-18X1/2	#2
0816KSWB	8-18X1	#2
1008KSWB	10-16X1/2	#2
1012KSWB	10-16X3/4	#3
H/W Unslotted Steel w/Black Ox		
0604KWB	6-20X1/4	#2
0608KWB	6-20X1/2	#2
0610KWB	6-20X5/8	#2
0612KWB	6-20X3/4	#2
0616KWB	6-20X1	#2
0804KWB	8-18X1/4	#2
0806KWB	8-18X3/8	#2
0808KWB	8-18X1/2	#2
0810KWB	8-18X5/8	#2
0812KWB	8-18X3/4	#2
0816KWB	8-18X1	#2
0820KWB	8-18X1 1/4	#2
0824KWB	8-18X1 1/2	#2
0828KWB	8-18X1 3/4	#2
0832KWB	8-18X2	#2
0840KWB	8-18X2 1/2	#2
0848KWB	8-18X3	#2
1006KWB	10-16X3/8	#2
1008KWB	10-16X1/2	#2
1010KWB	10-16X5/8	#2
1012KWB	10-16X3/4	#3
1016KWB	10-16X1	#3
1020KWB	10-16X1 1/4	#3
1024KWB	10-16X1 1/2	#3
1028KWB	10-16X1 3/4	#3
1032KWB	10-16X2	#3
1208KWB	12-14X1/2	#2
1210KWB	12-14X5/8	#3
1212KWB	12-14X3/4	#3
1216KWB	12-14X1	#3
1220KWB	12-14X1 1/4	#3
1224KWB	12-14X1 1/2	#3
1232KWB	12-14X2	#3
1408KWB	1/4-14X1/2	#2
1412KWB	1/4-14X3/4	#3
1416KWB	1/4-14X1	#3
1420KWB	1/4-14X1 1/4	#3
1424KWB	1/4-14X1 1/2	#3
1432KWB	1/4-14X2	#3
3112KWB	5/16-12X3/4	#3
3116KWB	5/16-12X1	#3
3120KWB	5/16-12X1 1/4	#3
3124KWB	5/16-12X1 1/2	#3
3128KWB	5/16-12X1 3/4	#3
3132KWB	5/16-12X2	#3
3716KWB	3/8-12X1	#3
3720KWB	3/8-12X1 1/4	#3
3724KWB	3/8-12X1 1/2	#3
Pan Square Recess Steel w/Black Ox		
0810KQPB	8-18X5/8	#2
0812KQPB	8-18X3/4	#2
0816KQPB	8-18X1	#2
0824KQPB	8-18X1 1/2	#2
1008KQPB	10-16X1/2	#2
1016KQPB	10-16X1	#3
1020KQPB	10-16X1 1/4	#3
1224KQPB	12-14X1 1/2	#3
Wafer Phil Steel w/Black Ox—Mach Sc Thrd		
1012KWAFMSB	10-24X3/4	#3
1016KWAFMSB	10-24X1	#3
1020KWAFMSB	10-24X1 1/4	#3
1024KWAFMSB	10-24X1 1/2	#3
1412KWAFMSB	1/4-20X3/4	#3
1416KWAFMSB	1/4-20X1	#3
1420KWAFMSB	1/4-20X1 1/4	#3
1424KWAFMSB	1/4-20X1 1/2	#3
Flat Phillips Steel w/Black Zinc		
0848KPFBZ	8-18X3	#2

Part #	Size	Drill Point
Flat U-Cut Phillips Steel w/Black Zinc		
1012KPUBZ	10-16X3/4	#3
1212KPUBZ	12-14X3/4	#3
Pan Phillips Steel w/Black Zinc		
0406KPPBZ	4-24X3/8	#2
0408KPPBZ	4-24X1/2	#2
0606KPPBZ	6-20X3/8	#2
0608KPPBZ	6-20X1/2	#2
0612KPPBZ	6-20X3/4	#2
0616KPPBZ	6-20X1	#2
0806KPPBZ	8-18X3/8	#2
0808KPPBZ	8-18X1/2	#2
0810KPPBZ	8-18X5/8	#2
0812KPPBZ	8-18X3/4	#2
0816KPPBZ	8-18X1	#2
0820KPPBZ	8-18X1 1/4	#2
0824KPPBZ	8-18X1 1/2	#2
0828KPPBZ	8-18X1 3/4	#2
1008KPPBZ	10-16X1/2	#2
1010KPPBZ	10-16X5/8	#3
1012KPPBZ	10-16X3/4	#3
1016KPPBZ	10-16X1	#3
1020KPPBZ	10-16X1 1/4	#3
1024KPPBZ	10-16X1 1/2	#3
1028KPPBZ	10-16X1 3/4	#3
1212KPPBZ	12-14X3/4	#3
1216KPPBZ	12-14X1	#3
1220KPPBZ	12-14X1 1/4	#3
1224KPPBZ	12-14X1 1/2	#3
1232KPPBZ	12-14X2	#3
1412KPPBZ	1/4-14X3/4	#3
1420KPPBZ	1/4-14X1 1/4	#3
1424KPPBZ	1/4-14X1 1/2	#3
H/W Unslotted Steel w/Black Zinc		
0808KWBZ	8-18X1/2	#2
0812KWBZ	8-18X3/4	#2
0816KWBZ	8-18X1	#2
0820KWBZ	8-18X1 1/4	#2
0824KWBZ	8-18X1 1/2	#2
1008KWBZ	10-16X1/2	#2
1012KWBZ	10-16X3/4	#3
1016KWBZ	10-16X1	#3
1020KWBZ	10-16X1 1/4	#3
1024KWBZ	10-16X1 1/2	#3
1210KWBZ	12-14X5/8	#3
1212KWBZ	12-14X3/4	#3
1216KWBZ	12-14X1	#3
1224KWBZ	12-14X1 1/2	#3
1412KWBZ	1/4-14X3/4	#3
1416KWBZ	1/4-14X1	#3
1420KWBZ	1/4-14X1 1/4	#3
1424KWBZ	1/4-14X1 1/2	#3
1428KWBZ	1/4-14X1 3/4	#3
1432KWBZ	1/4-14X2	#3
3112KWBZ	5/16-12X3/4	#3
3116KWBZ	5/16-12X1	#3
3120KWBZ	5/16-12X1 1/4	#3
3124KWBZ	5/16-12X1 1/2	#3
Wafer Phil Steel w/Blk Zinc—Mach Sc Thrd		
1024KWAFMSBZ	10-24X1 1/2	#3
H/W Slotted Steel w/Green Zinc		
0808KSWG	8-18X1/2	#2
Wafer Square-Phil Steel w/Yellow Zinc		
1012KWXFY	10-16X3/4	#3
1016KWXFY	10-16X1	#3
1020KWXFY	10-16X1 1/4	#3
Oval Phil Steel w/1000-Hr Rated Finish		
1012KPOHC	10-16X3/4	#3
1016KPOHC	10-16X1	#3
1020KPOHC	10-16X1 1/4	#3
Pan Phil Steel w/1000-Hr Rated Finish		
1008KPPHC	10-16X1/2	#2
1010KPPHC	10-16X5/8	#3
1012KPPHC	10-16X3/4	#3
1016KPPHC	10-16X1	#3
Flat Phil Steel w/1000-Hr Finish—M/S Thread		
1226KPFMS4HC	12-24X1 5/8	#4
1236KPFMS4HC	12-24X2 1/4	#4
1244KPFMS4HC	12-24X2 3/4	#4
1448KPFMS4HC	1/4-20X3	#4
Bugle Phil Steel w/1000-Hr Rated Finish		
0620KPGHC	6-20X1 1/4	#2
0626KPGHC	6-20X1 5/8	#2
Flat U-Cut Phil Steel w/1000-Hr Rated Finish		
1216KPUHC	12-14X1	#3
H/W Phil Steel w/1000-Hr Rated Finish		
0606KPWHC	6-20X3/8	#2
0608KPWHC	6-20X1/2	#2
0808KPWHC	8-18X1/2	#2
0810KPWHC	8-18X5/8	#2
0812KPWHC	8-18X3/4	#2
0816KPWHC	8-18X1	#2
1008KPWHC	10-16X1/2	#2
1010KPWHC	10-16X5/8	#3
1012KPWHC	10-16X3/4	#3
1016KPWHC	10-16X1	#3
1020KPWHC	10-16X1 1/4	#3
H/W Slotted Steel w/1000-Hr Rated Finish		
1012KSWHC	10-16X3/4	#3
H/W Slot Steel w/1000-Hr Finish—M/S Thread		
1010KSWMSHC	10-24X5/8	#3
H/W Unslot Steel w/1000-Hr Rated Finish		
0808KWHC	8-18X1/2	#2
0812KWHC	8-18X3/4	#2
0816KWHC	8-18X1	#2
1008KWHC	10-16X1/2	#2
1010KWHC	10-16X5/8	#3
1012KW1HC	10-16X3/4	#1
1012KWHC	10-16X3/4	#3
1016KWHC	10-16X1	#3
1024KWHC	10-16X1 1/2	#3
1032KWHC	10-16X2	#3
1040KWHC	10-16X2 1/2	#3
1048KWHC	10-16X3	#3
1212KW1HC	12-14X3/4	#1
1212KWHC	12-14X3/4	#3
1214KWHC	12-14X7/8	#3
1214KW4HC	12-14X7/8	#4
1216KW2HC	12-14X1	#2
1216KWHC	12-14X1	#3
1220KW2HC	12-14X1 1/4	#2
1220KWHC	12-14X1 1/4	#3
1224KW2HC	12-14X1 1/2	#2
1224KWHC	12-14X1 1/2	#3
1232KWHC	12-14X2	#3
1240KWHC	12-14X2 1/2	#3
1248KWHC	12-14X3	#3
1264KWHC	12-14X4	#3
1412KWHC	1/4-14X3/4	#3
1414KW1HC	1/4-14X7/8	#1
1414KWHC	1/4-14X7/8	#3
1416KW2HC	1/4-14X1	#2
1416KWHC	1/4-14X1	#3
1420KW2HC	1/4-14X1 1/4	#2
1420KWHC	1/4-14X1 1/4	#3
1424KWHC	1/4-14X1 1/2	#3
1428KWHC	1/4-14X1 3/4	#3
1432KWHC	1/4-14X2	#3
14327KW2HC	1/4-14X2 7/32	#2
1440KWHC	1/4-14X2 1/2	#3
1448KWHC	1/4-14X3	#3
1464KWHC	1/4-14X4	#3
1480KWHC	1/4-14X5	#3
H/W Unslot Stl w/1000-Hr Finish—M/S Thread		
1010KWMS2HC	10-24X5/8	#2
1016KWMSHC	10-24X1	#3
1214KWMSHC	12-24X7/8	#3
1214KWMS4HC	12-24X7/8	#4
1216KWMSHC	12-24X1	#3
1220KWMSHC	12-24X1 1/4	#3
1220KWMS4HC	12-24X1 1/4	#4
1224KWMSHC	12-24X1 1/2	#3
1232KWMSHC	12-24X2	#3
1418KWMS4HC	1/4-20X1 1/8	#4
1424KWMS4HC	1/4-20X1 1/2	#4

Part #	Size	Drill Point	Part #	Size	Drill Point	Part #	Size	Drill Point
1432KWMSHC	1/4-20X2	#3						
1440KWMSHC	1/4-20X2 1/2	#3						
1440KWMS4HC	1/4-20X2 1/2	#4						
1220KWMS5HC	12-24X1 1/4	#5						
1224KWMS5HC	12-24X1 1/2	#5						
1232KWMS5HC	12-24X2	#5						
1248KWMS5HC	12-24X3	#5						
1548KWMS5HC	1/4-28X3	#5						
1564KWMS5HC	1/4-28X4	#5						
H/W Unslt Stl w/neo-EPDM Wshr & 1000-Hr Finish								
0812KWNHC	8-18X3/4	#2						
0816KWNHC	8-18X1	#2						
0820KWNHC	8-18X1 1/4	#2						
0824KWNHC	8-18X1 1/2	#2						
1012KWNHC	10-16X3/4	#3						
1016KWNHC	10-16X1	#3						
1020KWNHC	10-16X1 1/4	#3						
1024KWNHC	10-16X1 1/2	#3						
1212KWNHC	12-14X3/4	#3						
1216KWNHC	12-14X1	#3						
1220KWNHC	12-14X1 1/4	#3						
1224KWNHC	12-14X1 1/2	#3						
1232KWNHC	12-14X2	#3						
1240KWNHC	12-14X2 1/2	#3						
1248KWNHC	12-14X3	#3						
1264KWNHC	12-14X4	#3						
1412KWNHC	1/4-14X3/4	#3						
1416KWNHC	1/4-14X1	#3						
1420KWNHC	1/4-14X1 1/4	#3						
1424KWNHC	1/4-14X1 1/2	#3						
1432KWNHC	1/4-14X2	#3						
1440KWNHC	1/4-14X2 1/2	#3						
1448KWNHC	1/4-14X3	#3						
H/W Unslt Stl w/Rubber Wshr & 1000-Hr Finish								
1012KWWHC	10-16X3/4	#3						
1016KWWHC	10-16X1	#3						
1024KWWHC	10-16X1 1/2	#3						
1212KWWHC	12-14X3/4	#3						
1216KWWHC	12-14X1	#3						
1220KWWHC	12-14X1 1/4	#3						
1224KWWHC	12-14X1 1/2	#3						
1232KWWHC	12-14X2	#3						
1412KWWHC	1/4-14X3/4	#3						
1414KWW1HC	1/4-14X7/8	#1						
1416KWWHC	1/4-14X1	#3						
1420KWWHC	1/4-14X1 1/4	#3						
1424KWWHC	1/4-14X1 1/2	#3						
1432KWWHC	1/4-14X2	#3						

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